



FINOMIX[®]
DRY MORTARS

Technical Data Sheet

Release 2: 14/02/2020

RP 4000

**fiber-reinforced
high strength
repairing mortar**

class R4

- Class CC R4
according to EN 1504-3
- High thixotropy -
Application thickness up to 60mm
- Very high mechanical properties
- Controlled shrinkage -
Excellent dimensional stability



RP 4000

fiber-reinforced high strength repairing mortar

DESCRIPTION

Cement-based, one-component thixotropic repair mortar of controlled shrinkage, modified with silica fume, polymers and synthetic fibers, suitable for highly demanding repairs of reinforced concrete structures.

It exhibits very high mechanical properties, modulus of elasticity similar to high-specifications concrete, very good dimensional stability and high bonding strength to concrete and steel.

Classified as CC R4 cementitious mortar for the repair of concrete structures according to European standard EN 1504-03.

APPLICATIONS

RP 4000 is suitable for highly demanding repairs to concrete elements. Its thixotropic formula allows for the application on both vertical and horizontal surfaces. It can be applied in layers up to 60mm thick by hand, with a trowel or a suitable piston or worm-screw type spraying machine on horizontal, vertical or overhead surfaces.

Indicative applications:

- Restoring of deteriorated reinforced concrete structures due to carbonation.
- Restoring of deteriorated concrete surfaces and pillars due to corrosion of steel reinforcement.
- Smoothing of surfaces defects, such as casting joints, holes created by formwork spacers, exposed rods, etc.
- Filling of rigid joints.
- Construction and repair of surfaces which are subject to wear.

PROPERTIES / ADVANTAGES

- Very high mechanical strength in compression and flexure.
- Modulus of elasticity similar to that of high performance concrete.
- Increased water tightness.
- Excellent adhesion on old concrete, provided that it has been soaked with water before application, and also on reinforcing steel bars, especially if they are treated with RP 4020.
- Easily workable mixture with high thixotropic properties suitable to be applied in thick layers (60mm).
- Shrinkage compensated formula.
- High resistance to abrasion.

HARMONIZED STANDARDS / REGULATIONS

EN 1504-3: Concrete repair product for structural repair CC mortar (based on hydraulic cement), class R4.

DoP no.: RP4000/CPR-7-13/039/10-2013.

APPLICATION INSTRUCTIONS

- Deteriorated and loose concrete must be removed until the substrate is solid, strong and rough.
- Concrete and reinforcing rods must be cleaned until free of dust, rust, cement residue, grease, oils and previously applied paints by sand-blasting to Sa 2½ (ISO 8501-1).
- Soak the substrate with water. Allow excess water to evaporate or remove it using compressed air.
- A bag of RP 4000 (25kg) is added into 4.25-4.50 kg of clean water, under constant stirring for at least 3 minutes, until a homogenous mixture is formed having the desired consistency. It is recommended to use a low speed electric mixer (300rpm) or a concrete mixer. Avoid manual mixing as it requires greater quantities of water which are detrimental to some characteristics of the product, such as mechanical strength and shrinkage.
- RP 4000 is applied with a trowel or a suitable spraying machine in layers up to 60mm thick. When manually applying first create a scratch coat by firmly pressing the repair mortar on the substrate to form a thin layer and fill pores or pits in the surface. Ensure the whole surface to be repaired is covered by the scratch coat. Then build up layers from bottom to top by pressing mortar well into the repair area.
- When a further coat is necessary, it must be applied before the previous one has completely set, about 2-3 hours at +23°C.
- The finished surface must be immediately protected from dehydration for 48 hours.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with water immediately after use. Hardened material can only be mechanically removed.

RECOMMENDATIONS

- Temperature during application should be between +5°C and +35°C.
- Do not mix the product with dirty or salty water.
- Don't use excess water for mixing as it will affect the performance of the product.
- Do not add cement, aggregates or other additives.
- Apply the migrating corrosion inhibitor **RP 4010** on the cleaned surface. **RP 4010** restores the alkalinity of the carbonated concrete area and also protects reinforced concrete elements from corrosion due to chloride ingress. Refer to the relevant Technical Data Sheet for further details.

- Apply two layers of **RP 4020** on the exposed steel reinforcement. **RP 4020** forms a barrier coating that protects the reinforcement against corrosion. **RP 4020** is also used as a bonding layer between the old concrete and **RP 4000** repairing mortar. Apply **RP 4020** on the concrete surface to be restored and for as long as it remains damp, apply the repairing layer of **RP 4000** on it. Refer to the relevant Technical Data Sheet for further details.
- Do not add water when the mixture begins to set.
- During extreme ambient conditions (high temperature, strong wind) make sure to dampen the surfaces regularly, in order to prevent dehydration and the formation of surface cracks due to plastic shrinkage.

TECHNICAL CHARACTERISTICS

PRODUCT CHARACTERISTICS

Appearance	cementitious powder
Colour	grey
Bulk density	1.40 ±0.05 kg/l
Chloride ion content (EN 1015-17)	< 0.05%

APPLICATION CHARACTERISTICS (+23°C / 50% R.H.)

Mixing ratio	18% w/w (4.5kg of water per 25kg bag of RP 4000)
pH	> 11
Density	2.15 ±0.05 kg/l
Pot life	1 hour (22°C)
Application temperature	minimum: +5°C / maximum: +35°C
Application thickness	≤ 60 mm
Consumption	about 18-19 kg/m ²

PERFORMANCE CHARACTERISTICS

Hardened density	2.05 ±0.05 kg/l	
Capillary absorption (EN 13057)	≤ 0.40 kg·m ⁻² ·h ^{-0.5}	
Compressive strength (EN 12190)	after 24 hours	≥ 20.0 N/mm ²
	after 7 days	≥ 38.0 N/mm ²
	after 28 days	≥ 53.0 N/mm ²
Flexural strength (EN 196-1)	after 24 hours	≥ 4.0 N/mm ²
	after 7 days	≥ 7.0 N/mm ²
	after 28 days	≥ 9.0 N/mm ²
Modulus of elasticity in compression after 28 days (EN 13412)	≥ 21.0 GPa	
Adhesive bond (EN 1542, MC 0,40)	≥ 2.0 N/mm ²	
Carbonation resistance (EN 13295)	d _k ≤ control concrete (MC 0,45)	
Restrained shrinkage/expansion (EN 12617-4, MC 0,40)	≥ 2.0 N/mm ²	
Thermal compatibility Part 1, Freeze-Thaw (EN 13687-1, MC 0,40)	≥ 2.0 N/mm ²	

Note: Measures were carried out in laboratory environment conditions (+22°C, R.H.: 60%) with no ventilation. The different conditions on site (temperature, humidity, wind, substrate absorption) may affect the properties of the material.

SAFETY PRECAUTIONS

- The product contains cement which has an alkaline reaction with water and is classified as irritant.
- Always wear appropriate personal protective equipment for eyes and skin (protective clothing, gloves and goggles).
- If skin contact occurs, rinse well with plenty of clean water.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- Consult product's Safety Data Sheet for further instructions on safety handling.
- **PRODUCT FOR PROFESSIONAL USE.**

PACKAGING - STORAGE

Available in:

- 5kg plastic bags.
- 25kg paper bags.

Storage: 12 months from production date, if stored in original, sealed packaging, protected from direct sunlight and moisture.

LEGAL NOTICE

The technical characteristics and recommendations for the use and application of the **FINOMIX** range of products are based on the knowledge and experience of the company. The above information shall be considered merely indicative and subject to confirmation after long-term practical application. For this reason, anyone who intends to use the product must ensure that it is suitable for the envisaged application. Since the specific site conditions during the applications are beyond the control of our company, the user alone is fully responsible for any consequences deriving from the use of the product. **FINOBETON S.A. (FINOMIX)** has the right to modify the properties of its products without prior notice. This release voids any previous publications issued for this technical specifications sheet.

FINOBETON S.A.
16 Pithagora Str., 73134 Chania, Greece
tel. +3028210 27000 ■ fax +3028210 27005
info@finomix.gr ■ www.finomix.gr



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